

Technical Data Sheet

Polyfort FIPP 20T NATURAL

Polypropylene Copolymer

Product Description

20% talc filled PP-Copolymer

Processing Method Injection Molding**Filler/Reinforcement** Talc, 20%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (230 °C/2.16 kg)	9.0	cm ³ /10 min	ISO 1133
Density, (Method A)	1.05	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	25.0	MPa	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	4.0	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2200	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	6.5	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	4.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	36	kJ/m ²	ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	70.0	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	70.0	°C	ISO 306
(A (10N), 50 °C/h)	145	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	103	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	64.0	°C	ISO 75-2/A
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795

Glow Wire Flammability Index			
(1.5 mm)	700	°C	IEC 60695-2-12
(2.0 mm)	700	°C	IEC 60695-2-12
(3.0 mm)	700	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	725	°C	IEC 60695-2-13
(3.0 mm)	725	°C	IEC 60695-2-13
(2.0 mm)	725	°C	IEC 60695-2-13

UL Information

Flammability Classification			
(1.5 mm)	HB		IEC 60695-11-10, -20
(3.0 mm)	HB		IEC 60695-11-10, -20

Injection Parameters	Nominal	
	Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Injection Rate	Moderate-Fast	
Mold Temperature	30 to 60	°C